

CUADRO COMPARATIVO

Subject: Selection and qualification of coolant

Component: Heat transfer fluid (coolant)

System: Converter and transformer cooling system

Characteristics	Antifrogen N	Amic Requimic-M
Color	Pale yellow	Amber yellow
Antifreeze substrate	Monoethylene glycol (> 90%)	Monoethylene glycol (96-97%)
Anticorrosion additives	Organic and inorganic	Organic (4-3%)
Minimum concentration [Vol.-%]	20	20
Maximum concentration [Vol.-%]	65	65
Minimum operating temperature [°C]	-50	-58
Maximum operating temperature [°C]	150	158
Density at 20°C [g/cm³]	1,11 (DIN 51757)	1,125 (DIN 51757)
Specific heat capacity at 20°C [kJ/kg*K]	2,4	2,2
Thermal conductivity at 20°C [W/m*K]	0,29	0,293
Kinematic viscosity at 20°C [mm²/s]	20 (DIN 51562)	23 (DIN 51562)
Boiling point at 1013mbar [°C]	166 (ASTM D1120)	170 (ASTM D1120)
Freezing point at 50Vol.-% [°C]	-37 (ASTM D1177)	-40 (ASTM D1177)
Relative pressure drops at 20°C compared to water at 10°C [rel. Unit]	1,4	1,48
Coefficient of cubic expansion at 20°C at 50Vol.-% [1/K]	0,00054	0,00053
pH-value coolant: water 1:2 [-]	8,5 (DIN 51369)	8,0 at 25°C
Specific electrical conductivity at 25°C coolant: water 1:2 [µS/cm]	2800	-
Reserve alkalinity [ml]	4 (ASTM D1121)	4 (ASTM D1121, 11-2011)
Surface tension at 20°C coolant: water 1:2 [mN/M]	34 (ASTM D1331)	40
Additives consisting of	-	-
Additives without	Nitrite	-
	-	-
	Amine	-
	Borate	-
	Silicate	-
	Phosphate	-
	CMR substances (cancerogenic, mutagenic, reprotoxic)	-

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<i>Classification according to administrative regulation (VwVwS 17.05.1999) Officially approved according to technical regulations for flammable liquids (TRbF 501 and 502)</i>	Water hazard class WGK 1 (slightly water-polluting)	Water hazard class WGK 1 (slightly water-polluting)
<i>Effectiveness of additives checked according to Corrosion test method ASTM D1384</i>	Yes	Yes (05.2013)
<i>Simulated service corrosion test of engine coolants according to ASTM D2570</i>	-	-
<i>Water pump cavitation test according to ASTM D2809</i>	-	Yes (ASTM D2809-4)
<i>Cavitation test according to ASTM D7583 JD</i>	-	Yes (05.2016)
<i>Hot surface aluminum corrosion test according to ASTM D4340</i>	-	Yes (ASTM D4340-19)
<i>Foaming of engine coolants according to ASTM D1881</i>	-	-
<i>In accordance with EC-guideline 2011/65/EC Art. 4 §1 (RoHS 2) e.g., no lead, mercury, hexavalent chromium, polybrominated biphenyl (PBB), polybrominated diphenyl (PBDE)</i>	Yes	Yes
<i>In accordance with Regulation (EC) 1907/2006 Art. 3 Sec. 1-3 (REACH)</i>	Yes	Yes
<i>In accordance with ASTM D3306¹</i>	-	Yes
<i>In accordance with ASTM D6210</i>	-	Yes (ASTM D6210-17)
<i>In accordance with ASTM D4985</i>	-	-
<i>In accordance with DAF 74002</i>	-	-
<i>In accordance with MTU MTL 5048</i>	-	-
<i>In accordance with TMC RP 364</i>	-	-
<i>In accordance with JIS K 2234</i>	-	-

